



Mod. 370 M DS

MANUAL 60° RIGHT/45° LEFT



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The type 370 M DS is a completely manual machine. With a strong construction is particularly recommended for use in structural workshop that need to cut small lots with cutting angle form 45° left up to 60° right. The care taken with the design of the machine and the technical features allow a high precision in cutting and absolute reliability.

TECHNICAL SPECIFICATION

Basement in welded and standardized structure • Bow made in cast aluminum and mounted on to conical roller ball bearings • Vice and bow support unit made in spheroid cast iron, mounted on axial ball bearings with cylindrical rollers for optimal smoothness during bow rotation phase • Reducer unit consist of hardened and round gears • Mechanical blade tension controlled by limit switch • Adjustable WIDIA blade guide slide blocks • Low voltage electrical system according CE norms • Embossed enamel finish: RAL 3001 red for the bow and RAL 7036 grey for the basement

STANDARD ACCESSORIES

0 ÷ 500 mm arm with checking • Rollers for bar setting

ACCESSORIES ON REQUEST

Material in feed/out feed roller truck available in different sizes with millimetre rule and manual stop length • Pneumatic vice for material clamping • Electrical skip • Gravity down-feed over adjustable flow regulator • Manual blade speed variator 20÷100 m/1'

Model		370 M DS		
		90°	60° Right	45° Left
Cutting Capacity mm		255	140	220
		250	140	175
		340X180	140X140	220X120
Band dimensions		LxWxH mm 3120x27x0.9		
Cutting Speed	Standard	m/1' 35-70		
	Optional	m/1' 20÷100		
Working surface height		mm 830		
Blade motor	Standard	kW 0.7-1.4		
	Optional	kW 1.1		
Coolant electrical pump		kW 0.1		
Dimensions		LxWxH mm 1640x1840x1750		
Transport dimensions		LxWxH mm 1550x1100x1500		
Weight		Kg 530		

RECOMMENDED TOOTHING IN RELATION TO MATERIAL SECTION

	Thickness	Z/1" INCH		Dimensions	Z/1" INCH
	2÷6	6/10-5/8			<50
	4÷10	4/6		50÷100	4/6
	>10	3/4		>100	3/4

RECOMMENDED BANDS: BIMETAL KOBALT M42

BIANCO

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Gravity down-feed



Blade speed variator